

## Procedure 7.12 - Replacing the Step-Up Pulley Assembly

1. Set the on/off switch in the "off" position, then unplug the power cord from the wall outlet.

### **WARNING**

Before continuing with this procedure, review the Warning and Caution statements listed in Section One, Things You Should Know.

2. Remove the rear cover.
3. Remove the stairarm assemblies as described in Procedure 7.17.
4. Remove the crankarm assemblies as described in Procedure 7.8.
5. Remove the magnet assembly as described in Procedure 7.14.
6. Remove tension from the drive belts and remove the input drive assembly per Procedure 7.11, steps 6 to 9.
7. Slide the step up and input belts off of their pulleys and remove the input drive assembly from the drive unit. (See Diagram 7.6)
8. Remove the left and right tension bolts, locking tabs and brackets.
9. Carefully, lay the EFX on its side. Remove the bolts that retain mounting plate for the input module and on/off switch. Swing the mounting plate away from the drive unit.
10. Slide the step up pulley assembly with both the step up and input belts out of the drive unit.
11. Place the step up and input belts on the replacement step up pulley assembly.
12. Set the replacement step up pulley assembly with the step up and input belt at its mounting position in the drive unit. Replace the tensioning bolts, locking tabs and brackets removed in step 8. Thread the left and right tension bolts into the step up pulley shaft.
13. Mount the input drive assembly and complete this procedure per Procedure 7.11, steps 10-14.